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[1] Involute splines and inspection ANSI B92.1-1970, Society of Automotive Engineers. [2] Excel 2007 Help. [3] Earle Buckingham - Manual of Gear Design - Part 2.

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ANSI B92.1-1970, R1993 is the standard referenced in the machinery's handbook 26. But we can use any standard as long as internal and external splines slide together easily with minimal backlash. The external spline will be attached to a internal combustion engine crankshaft.

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For the design of new applications, consult ANSI B92.1-1970—Involute Splines and Inspections Standard. [The dimensions, given in inches, apply only to soft broached holes. The shaft dimensions depend upon the shape and material of the parts, their heat treatment, and methods of machining to give the required fit.

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In American National Standard ANSI B92.1-1970 (R 19 93), many features of the 1960 standard are retained; plus the addition of three tolerance classes, for a total of four. The term "involute serration, " formerly applied to involute splines with 45-degree pressure

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ANSI B92.1-1970 (R1982), Involute Splines, American National Standards Institute. ANSI B92.2-1980, Metric Module Involute Splines, American National Standards Institute. SAE Straight Tooth Splines. Straight-Tooth Spline Geometry SAE straight-tooth splines usually contain 4,6,10, or 16 splines.

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